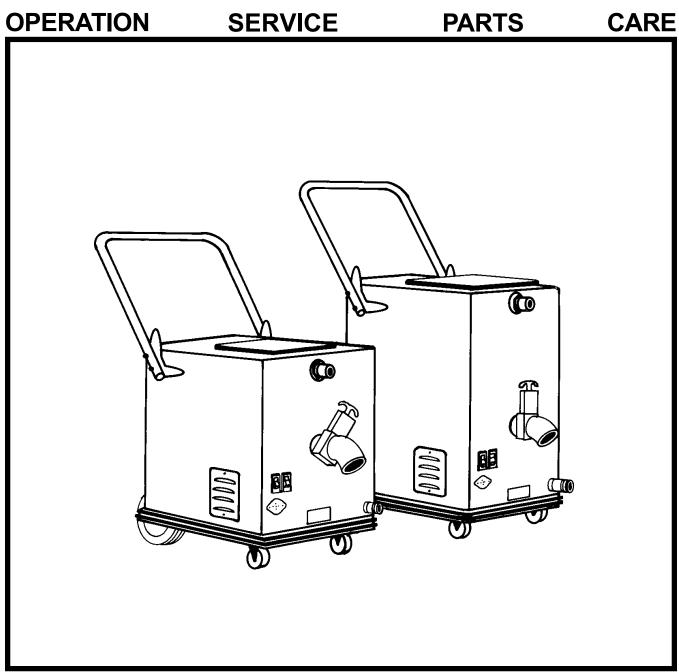
# Rugmaster 7 & 13 Gallon

Model: MC828333 MC831210 MC829139 MC831470



Revised 6/02

<u>Minuteman</u><sup>®</sup>

# FOR COMMERCIAL USE ONLY

# IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic precautions should always be followed, including the following:

# READ ALL INSTRUCTIONS BEFORE USING

# **WARNING** - To reduce the risk of fire, electric shock, or injury:

 Do not leave appliance when plugged in. Unplug from outlet when not in use and before servicing.

# **WARNING**

To reduce the risk of electrical shock. Do not expose to rain. Store indoors.

- Do not allow to be used as a toy. Close attention is necessary when used by or near children.
- Use only as described in this manual. Use only manufacturer's recommended attachments.
- Do not use with damaged cord or plug. If appliance is not working as it should, has been dropped, damaged, left outdoors, or dropped into water, return it to a service center.
- Do not pull or carry by cord, use cord as a handle, close a door on cord, or pull cord around sharp edges or corners. Do not run appliance over cord. Keep cord away from heated surfaces.
- Do not unplug by pulling on cord. To unplug, grasp the plug, not the cord.
- Do not handle plug or appliance with wet hands.
- Do not put any object into openings. Do not use with any opening blocked; keep free of dust, lint, hair, and anything that may reduce air flow.
- Keep hair, loose clothing, fingers, and all parts of body away from openings and moving parts.
- Do not pick up anything that is burning or smoking, such as cigarettes, matches, or hot ashes.
- Do not use without dustbag and/or filters in place.
- · Turn off all controls before unplugging.
- Use extra care when cleaning on stairs.
- Do not use to pick up flammable or combustible liquids such as gasoline or use in areas where they may be present.
- Connect to a properly grounded outlet only. See grounding instructions.

# SAVE THESE INSTRUCTIONS

# INSPECTION

Carefully unpack and inspect your machine for shipping damage. Each unit is tested and thoroughly inspected before shipment, and any damage is the responsibility of the delivery carrier who should be notified immediately.

# **ELECTRICAL - 115 Volt**

This machine is designed to operate on a standard 15 amp. 115 volt, 60 hz, AC circuit. Voltages below 105 volts AC or above 125 volts AC could cause serious damage to the motor.

# **ELECTRICAL - 240 Volt**

This machine is designed to operate on a standard 10 amp. 230 volt, 50 hz, AC circuit.

# **WARNING**

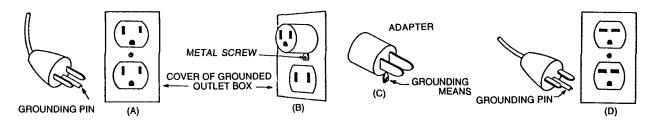
Electric motors can cause explosions when operated near explosive materials or vapors. Do not operate this machine near flammable materials such as solvents, thinners, fuels, grain dust, etc.

# **GROUNDING INSTRUCTIONS**

This appliance must be grounded. If it should malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This appliance is equipped with a cord having an equipment-grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

# **DANGER**

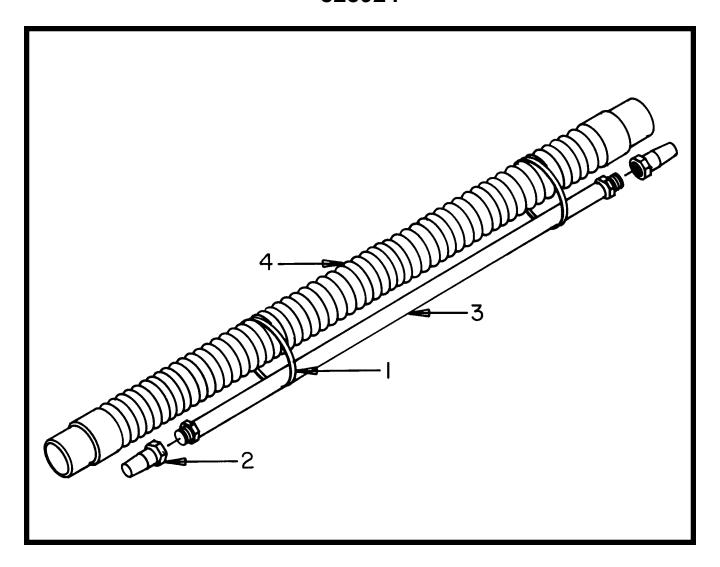
Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug provided with the appliance — if it will not fit the outlet, have a proper outlet installed by a qualified electrician.



# **OPERATION**

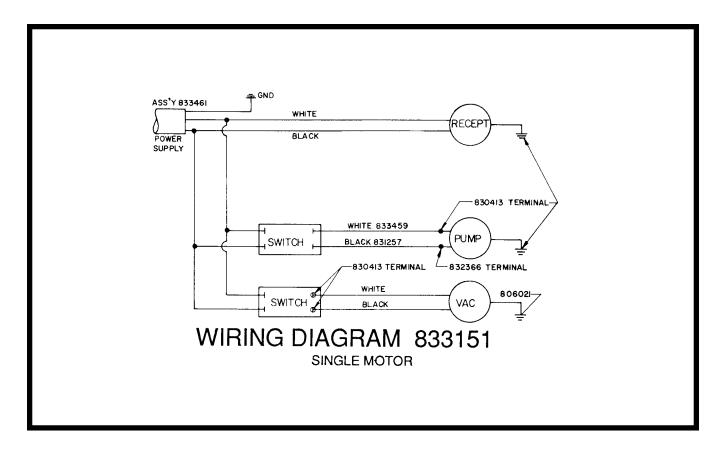
Mix the shampoo materials according to the directions on the label. (Extraction Shampoo is mixed 1 ounce per gallon of water.) Add approximately 1/2 gallon of water to the recovery tank with 2 to 3 ounces of Defoamer. (The Defoamer will react faster with the shampoo when diluted with a limited amount of water.) Fit the hose coupling to the wand and the supply tank. If the connection is not complete the shut-off valves inside each connection will not operate and no spray solution will pass through the tubes, as there is a check valve at each connection. As the light weight wand is pulled across the carpet, release the hot shampoo mist. The mist effectively dislodges dirt and residue buildup. The vacuum lifts out embedded dirt and nearly all the moisture for quick drying. Empty the unit using a bucket under the spigot. When empty, proceed with further cleaning. If necessary, clean inside the vacuum to remove all lint, soap, scum, etc. To empty the solution tank, put the hose into the tank.

# Vac and Solution Hose Assembly 828924



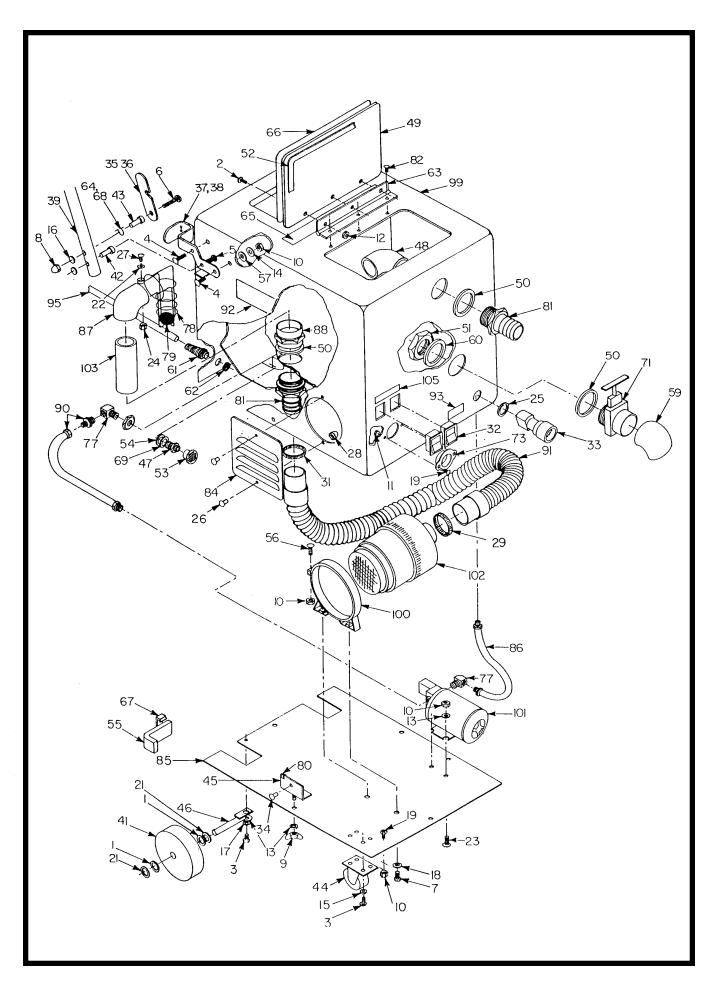
# **Parts List**

Item	Part #	Qty	Description
1	828062	11	Ties
2	828368	2	Male Quick Coupler
3	828482	1	Solution Hose
4	829111	1	Vac Hose



# **Care and Maintenance**

- 1. Vac motor carbon brushes can be replaced with part number 80940. Worn or damaged carbon brushes can cause overheating and high amperage consumption. A periodic check of these brushes will prevent a more serious problem if worn brushed are continued in use.
- 2. The waste tank should be flushed with clean water after every use taking special care to keep the float age and gate valve area clear of lint and debris.
- 3. Protect the machine from freezing. Subjecting this unit to prolonged periods of sub-freezing temperatures can cause damage to the solution pump and other solution connections. If pump damage does occur, a parts breakdown of the pump can be found on the opposite page.
- 4. This machine is intended for wet pick-up only.
- 5. Storage of the vac and solution hose is not recommended in the waste recover tank. Damage to the standpipe and float can result in this practice.
- 6. Front casters and rear wheels should be lubricated with a light grease or a spray lubrication at least once a month, or more often depending upon the frequency of use. A spray lubrication should also be used on the brass connections periodically.
- 7. Always keep the solution tank screen strainer free of debris, which may get into the tank.
- 8. For best results and longer unit life, we recommend the use of Multi-Clean Extraction Shampoo, Defoamer, and other Multi-Clean carpet care products.



# **Parts List**

1		5	•		LISU		04.	Description
2 710203 3 SCR-MC 6-32 x 37 STPL 57 828980 4 Gasket 710378 10 SCR-MC 14-20 x 50 STPL 58 828980 1 Highlight process of the control of the cont	Item	Part #	Qty	Description 52 07 04	Item	Part #	Qty	Description
7   7   7   7   7   7   7   7   7   7								
4         710584         4         SCR-MC 1/4-20 x 1.00 ST PL         59         328998         1         45 Deg. Elbow           6         710600         2         SCR-MC 1/4-20 X 1.62 STPL         61         150004         1         Strain Relief           7         711227         2         BLT-HH 5/16-18 X .62         62         711400         1         Nut-Pipe Lock 1/2           8         711368         4         Nut-Acom 1/4-20 ST NI         63         329084         1         Hinge           10         711425         8         Nut-Fianged Wizz 6-32         66         829121         1         Decal Solution Tank           11         711435         6         Nut-Fianged Wizz 6-32         66         829121         1         Decal Solution Tank           13         711505         10         WSR-Flat 11/4         68         829131         1         Spring Right Handle           15         WSR-Flat 31 x 1.25 x .05         69         829463         2         SW Ss Washer           16         WSR-Flat 31 x 1.25 x .06 STDL         70         450081         1         Gale Valve           17         711540         14         WSR-Flat 32 x 87 x .06 PL         74         830064         1 <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>								
6         71/2567         2         SCR-MC 1/4-20 X 2.00 SS         60         829079         1         Gasket           7         71/1227         2         SCR-MC 1/4-20 X 1.62 STPL         61         150004         1         Strain Relief           7         71/1227         2         BLT-HH 5/16-18 X.62         62         71/1400         1         Nut-Pipe Lock 1/2           8         71/352         4         Nut-Wing 1/4-20 ST NI         63         829019         1         Spring Left Handle           10         71/1425         8         Nut-Flanged Wizz 1/4-20         65         829119         1         Decal Solution Tank           12         71/1436         6         Nut-Flanged Wizz 1/4-20         66         829119         1         Decal Instruction           12         71/1436         6         Nut-Flanged Wizz 1/4-20         66         829119         1         Decal Instruction           12         71/1438         3         Nut-Hex 6-32 RR Nipi         67         829130         2         Clip Bumper           15         Wischell 147         72         14         Wischell 147         72         Clip Bumper         3         S85 Washer         1         Figd, Twst. Loc FM Midget <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>• • • • • • • • • • • • • • • • • • • •</td></t<>								• • • • • • • • • • • • • • • • • • • •
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8         711352         4         Nut-Wing 1/4-20 ST NI         63         829084         1         Hinge           10         711368         4         Nut-Wing 1/4-20 Nyloc PL         64         829119         1         Spring Left Handle           10         711425         8         Nut-Flanged Wizz 1/4-20         65         829119         1         Decal Solution Tank           11         711435         6         Nut-Flanged Wizz 1/4-20         66         829131         1         Decal Instruction           12         711438         3         Nut-Hack 6-32 SER Nipl         67         829131         1         Cip Bumper           13         711505         10         WSR-Flat 1/4         68         829131         1         Spring Right Handle           15         Use Item 17         70         45081         1         WSR-S S 1.908 x 2.41 x .03           16         WSR-Flat 1/4         14         WSR-Flat 3.1 x .75 x .06 STPL         72         SS Washer           17         711504         14         WSR-Flat 3.1 x .75 x .06 STPL         73         829851         1         Flgd. Twet. Loc FM Midget           18         710710         2         SCR-SEMS TH 6-52 x .62 Zinc         74         483								
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12		711425						
13	11	711435	6	Nut-Flanged Wizz 6-32				
14	12	711438	3	Nut-Hex 6-32 BR Nipl				• •
Use Item 17	13	711505	10	WSR-Flat 1/4	68	829131		Spring Right Handle
16	14	711516	4	WSR-Flat .31 x 1.25 x .05	69	829463	2	SS Washer
17	15			Use Item 17	70	450081	1	WSR-SS 1.908 x 2.41 x .03
18	16			Use Item 17	71	829651	1	Gate Valve
19	17	711544	14	WSR-Helical 1/4	72			
19	18	711575	2	WSR-Flat .31 x .75 x .06 STPL	73	829851	1	Flgd. Twst. Loc FM Midget
20         711503         12         WSR-Flatt #10         75         740014         3         Terminal QC Fem 1/4 Full Ins           21         712310         4         WSR-Flatt .52 x .87 x .06 PL         "76         831257         1         Wire Lead Asm Black           21         712764         2         WSR SS #10         77         831306         1         Fitting Brass 90 1/4 MPT           23         710182         3         SCR 1/4-20 x 1.00 STPL         78         831338         1         Float Frame           24         712638         1         Nut-Hex 10-24 SS Nyloc         79         831344         1         Ball           25         712760         3         WSR-Flatt .56 x 1.06 x .04 SS         *80         831657         3         Clip           26         712810         2         SCR-MC 10-24 x .37 STPL         81         831812         2         Fitting Abs 1.5MPT 1.5 Hose           27         712533         1         SCR-MC 10-24 x .37 STPL         81         831812         2         Fitting Abs 1.5MPT 1.5 Hose           28         712904         2         Nut-Acorn 10-24 BR Nipl         *83         740033         1         Terminal QL Male 1/4 Full Inc           29         7608		712077			*74	830064	1	Wire Lead Asm
21         712310         4         WSR-Flat .52 x .87 x .06 PL         "76         831257         1         Wire Lead Asm Black           22         712764         2         WSR SS #10         77         831306         1         Fitting Brass 90 1/4 MPT           23         71082         3         SCR 1/4-20 x 1.00 STPL         78         831338         1         Float Frame           24         712638         1         Nut-Hex 10-24 SS Nyloc         79         831344         1         Ball           25         712610         2         SCR-MC 10-24 x 37 STPL         81         831812         2         Fitting Abs 1.5MPT 1.5 Hose           27         712533         1         SCR-MC 10-24 x 1.25 SS         82         Use Item 18 & 11         Terminal QC Male 1/4 Full Inc           29         760859         1         Clamp, Hose         84         833039         1         Louver           30         740010         1         Ring Terminal #10         85         833045         1         Base Plate Weldment           31         270249         1         Hose Clamp #24         86         833064         1         Hose Assy. 25 x 20"           32         809754         2         Switch Rocker </td <td></td> <td></td> <td></td> <td></td> <td>75</td> <td>740014</td> <td>3</td> <td>Terminal QC Fem 1/4 Full Ins</td>					75	740014	3	Terminal QC Fem 1/4 Full Ins
22         712764         2         WSR SS #10         77         831308         1         Fitting Brass 90 1/4 MPT           23         710182         3         SCR 1/4-20 x 1.00 STPL         78         831338         1         Float Frame           24         712638         1         Nut-Hav 10-24 SS Nyloc         79         831344         1         Ball           25         712760         3         WSR-Flat .56 x 1.06 x .04 SS         *80         831657         3         Clip           26         712810         2         SCR-MC 10-24 x .37 STPL         81         831812         2         Fitting Abs 1.5MPT 1.5 Hose Use Item 18 & 11           28         712904         2         Nut-Acorn 10-24 BR Nipl         *83         740033         1         Terminal QC Male 1/4 Full Inc Use Item 18 & 11           29         760859         1         Clamp, Hose         84         8330045         1         Base Plate Weldment           31         270249         1         Hose Clamp #24         86         833064         1         Hose Assy25 x 20"           32         809754         2         Switch Rocker         87         833150         1         Adapter Abs 1.5FPT a 1.5 Slip           34         8289								
Time							1	
24         71238         1         Nut-Hex 10-24 SS Nyloc         79         831344         1         Ball           25         712760         3         WSR-Flat .56 x 1.06 x .04 SS         *80         831657         3         Clip           26         712810         2         SCR-MC 10-24 x .37 STPL         81         831812         2         Fitting Abs 1.5MPT 1.5 Hose           27         712533         1         SCR-MC 10-24 x .37 STPL         81         831812         2         Fitting Abs 1.5MPT 1.5 Hose           28         712904         2         Nut-Acorn 10-24 BR Nipl         *83         740033         1         Terminal QC Male 1/4 Full Inc           29         760859         1         Clamp, Hose         84         833039         1         Louver           30         740010         1         Ring Terminal #10         85         833045         1         Base Plate Weldment           31         270249         1         Hose Clamp #24         86         833064         1         Hose Assy25 x 20"           32         809754         2         Switch Rocker         87         833159         1         Elbow 90 Deg. 1.5 x 1           33         828370         1 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td><u> </u></td></td<>								<u> </u>
25         712760         3         WSR-Flat .56 x 1.06 x .04 SS         *80         831657         3         Clip           26         712810         2         SCR-MC 10-24 x .37 STPL         81         831812         2         Fitting Abs 1.5MPT 1.5 Hose Use Item 18 & 11           27         712533         1         SCR-MC 10-24 x 1.25 SS         82         Use Item 18 & 11         Use Item 18 & 11         Terminal QC Male 1/4 Full Inc         29         760859         1         Clamp, Hose         84         833039         1         Louver         Louver         30         740010         1         Ring Terminal #10         85         833045         1         Base Plate Weldment         31         270249         1         Hose Clamp #24         86         833064         1         Hose Assy25 x 20"         32         809754         2         Switch Rocker         87         833159         1         Elbow 90 Deg. 1.5 x 1         33         8288970         1         BIP2-60 Female Coupler         88         833159         1         Wire Lead Assembly White         35         828913         1         Latch Handle RH         90         833460         1         Hose Assy25 x 22.5"         36         828917         1         Brace Handle RH         91         833878								
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28         712904         2         Nut-Acorn 10-24 BR Nipl         *83         740033         1         Terminal QC Male 1/4 Full Inc           29         760859         1         Clamp, Hose         84         833039         1         Louver           30         740010         1         Ring Terminal #10         85         833045         1         Base Plate Weldment           31         270249         1         Hose Clamp #24         86         833064         1         Hose Assy25 x 20"           32         809754         2         Switch Rocker         87         833159         1         Elbow 90 Deg. 1.5 x 1         1           33         828370         1         BH2-60 Female Coupler         88         833160         1         Adapter Abs 1.5FPT a 1.5 Slip           34         8288913         1         Latch Handle RH         90         833460         1         Hose Assy25 x 22.5"           36         828914         1         Latch Handle RH         91         833878         1         1.5 Hose Assy25 x 22.5"           37         828917         1         Brace Handle RH         92         715385         2         Decal, "Minuteman" Lt Grey           38         828918						001012	_	_
29         760859         1         Clamp, Hose         84         833039         1         Louver           30         740010         1         Ring Terminal #10         85         833045         1         Base Plate Weldment           31         270249         1         Hose Clamp #24         86         833064         1         Hose Assy25 x 20"           32         809754         2         Switch Rocker         87         833159         1         Elbow 90 Deg. 1.5 x 1           33         828370         1         BH2-60 Female Coupler         88         833160         1         Adapter Abs 1.5FPT a 1.5 Slip           34         828913         1         Latch Handle RH         90         833460         1         Hose Assy. 25 x 22.5"           36         828914         1         Latch Handle RH         91         833878         1         1.5 Hose Assy.           37         828917         1         Brace Handle LH         91         833878         1         1.5 Hose Assy.           38         828918         1         Brace Handle LH         93         715029         1         Decal, Serial Name Plate           39         828921         1         Handle         *94						740033	1	
30         740010         1         Ring Terminal #10         85         833045         1         Base Plate Weldment           31         270249         1         Hose Clamp #24         86         833064         1         Hose Assy25 x 20"           32         809754         2         Switch Rocker         87         833159         1         Elbow 90 Deg. 1.5 x 1           33         828370         1         BH2-60 Female Coupler         88         833160         1         Adapter Abs 1.5FPT a 1.5 Slip           34         828893         8         Rivet Pop         *89         833459         1         Wire Lead Assembly White           35         828913         1         Latch Handle RH         90         833460         1         Hose Assy25 x 22.5"           36         828914         1         Latch Handle LH         91         833878         1         1.5 Hose Assy.           37         828917         1         Brace Handle RH         92         715385         2         Decal, Serial Name Plate           39         828921         1         Handle         *94         740025         1         Term, FM 1/4 12-10 INS           *40         828933         2         Wheel <td></td> <td></td> <td></td> <td>-</td> <td></td> <td></td> <td></td> <td></td>				-				
31         270249         1         Hose Clamp #24         86         833064         1         Hose Assy25 x 20"           32         809754         2         Switch Rocker         87         833159         1         Elbow 90 Deg. 1.5 x 1           33         828370         1         BH2-60 Female Coupler         88         833160         1         Adapter Abs 1.5FPT a 1.5 Slip           34         828893         8         Rivet Pop         *89         833459         1         Wire Lead Assembly White           35         828913         1         Latch Handle RH         90         833460         1         Hose Assy25 x 22.5"           36         828914         1         Latch Handle LH         91         833878         1         1.5 Hose Assy.           37         828917         1         Brace Handle LH         92         715385         2         Decal, "Minuteman" Lt Grey           38         828918         1         Brace Handle LH         93         715029         1         Decal, Serial Name Plate           40         828924         1         Vac & Solution Hose Assy.         95         829881         1         Cord 14/3 x 30 FT.           41         828933         2								
32         809754         2         Switch Rocker         87         833159         1         Elbow 90 Deg. 1.5 x 1           33         828370         1         BH2-60 Female Coupler         88         833160         1         Adapter Abs 1.5FPT a 1.5 Slip           34         828893         8         Rivet Pop         *89         833459         1         Wire Lead Assembly White           35         828913         1         Latch Handle RH         90         833460         1         Hose Assy25 x 22.5"           36         828914         1         Latch Handle LH         91         833878         1         1.5 Hose Assy.           37         828917         1         Brace Handle LH         92         715385         2         Decal, "Minuteman" Lt Grey           38         828918         1         Brace Handle LH         93         715029         1         Decal, Serial Name Plate           39         828921         1         Handle         *94         740025         1         Term, FM 1/4 12-10 INS           40         828934         2         Spacer         97           43         828935         2         Spacer         97           43         828936 <td></td> <td></td> <td></td> <td>•</td> <td></td> <td></td> <td></td> <td></td>				•				
33         828370         1         BH2-60 Female Coupler         88         833160         1         Adapter Abs 1.5FPT a 1.5 Slip           34         828893         8         Rivet Pop         *89         833459         1         Wire Lead Assembly White           35         828913         1         Latch Handle RH         90         833460         1         Hose Assy25 x 22.5"           36         828914         1         Latch Handle LH         91         833878         1         1.5 Hose Assy25 x 22.5"           37         828917         1         Brace Handle RH         92         715385         2         Decal, "Minuteman" Lt Grey           38         828918         1         Brace Handle LH         93         715029         1         Decal, Serial Name Plate           39         828921         1         Handle         *94         740025         1         Term, FM 1/4 12-10 INS           *40         828933         2         Wheel         *96         830294         1         Lead Black           42         828933         2         Wheel         *96         830444         2         Clip Cord           44         828935         2         Spacer         98 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>								
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37       828917       1       Brace Handle RH       92       715385       2       Decal, "Minuteman" Lt Grey         38       828918       1       Brace Handle LH       93       715029       1       Decal, Serial Name Plate         39       828921       1       Handle       *94       740025       1       Term, FM 1/4 12-10 INS         *40       828924       1       Vac & Solution Hose Assy.       95       829881       1       Cord 14/3 x 30 FT.         41       828933       2       Wheel       *96       830294       1       Lead Black         42       828934       2       Spacer       97         43       828935       2       Spacer       98       809444       2       Clip Cord         44       828936       2       Caster 2 1/2 PLT MT       99       833138       1       Tank SNV 7 Gal.         45       828942       4       Support Bracket       99A       833138       1       Tank SNV 7 Gal.         46       828943       2       Axle Weldment       100       833066       1       Vac Motor Mtg.         47       828945       1       Bulkhead Fitting 1/4 x 3/4       101       A 833067								
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*40 828924 1 Vac & Solution Hose Assy. 95 829881 1 Cord 14/3 x 30 FT. 41 828933 2 Wheel *96 830294 1 Lead Black 42 828934 2 Spacer 97 43 828935 2 Spacer 98 809444 2 Clip Cord 44 828936 2 Caster 2 1/2 PLT MT 99 833047 1 Tank SNV 13 Gal. 45 828942 4 Support Bracket 99A 833138 1 Tank SNV 7 Gal. 46 828943 2 Axle Weldment 100 833056 1 Vac Motor Mtg. 47 828945 1 Bulkhead Fitting 1/4 x 3/4 101 833067 1 Pump 100 PSI 115V 48 828959 1 Plastic Elbow 1-1/2 101A 833068 1 Pump 100 PSI 240V 49 828961 1 Cover 102 833147 1 Vac Mtr 120V 50 828970 3 WSR Neoprene 1.81 x 2.4 x .125 102A 833148 1 Vac Mtr 240V 51 828971 1 Nut 1-1/2 Pipe Thread 103 833164 1 Pipe 1.5 x 12 (13 gal) 52 828972 1 Gasket 103A 833137 1 Pipe 1.5 x 6 (7 gal) 53 828974 1 Strainer 104 833463 1 Lead White 54 828975 2 WSR Neoprene .75 x 1.5 x .09 105 833607 1 Decal 55 808077 1 Bumper 10" *106 833826 1 Lint Bag								
41       828933       2       Wheel       *96       830294       1       Lead Black         42       828934       2       Spacer       97         43       828935       2       Spacer       98       809444       2       Clip Cord         44       828936       2       Caster 2 1/2 PLT MT       99       833047       1       Tank SNV 13 Gal.         45       828942       4       Support Bracket       99A       833138       1       Tank SNV 7 Gal.         46       828943       2       Axle Weldment       100       833056       1       Vac Motor Mtg.         47       828945       1       Bulkhead Fitting 1/4 x 3/4       101       833067       1       Pump 100 PSI 115V         48       828959       1       Plastic Elbow 1-1/2       101A       833068       1       Pump 100 PSI 240V         49       828961       1       Cover       102       833147       1       Vac Mtr 120V         50       828970       3       WSR Neoprene 1.81 x 2.4 x .125       102A       833148       1       Vac Mtr 240V         51       828971       1       Nut 1-1/2 Pipe Thread       103       833137       1								
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44       828936       2       Caster 2 1/2 PLT MT       99       833047       1       Tank SNV 13 Gal.         45       828942       4       Support Bracket       99A       833138       1       Tank SNV 7 Gal.         46       828943       2       Axle Weldment       100       833056       1       Vac Motor Mtg.         47       828945       1       Bulkhead Fitting 1/4 x 3/4       101       833067       1       Pump 100 PSI 115V         48       828959       1       Plastic Elbow 1-1/2       101A       833068       1       Pump 100 PSI 240V         49       828961       1       Cover       102       833147       1       Vac Mtr 120V         50       828970       3       WSR Neoprene 1.81 x 2.4 x .125       102A       833148       1       Vac Mtr 240V         51       828971       1       Nut 1-1/2 Pipe Thread       103       833164       1       Pipe 1.5 x 12 (13 gal)         52       828972       1       Gasket       103A       833137       1       Pipe 1.5 x 6 (7 gal)         53       828974       1       Strainer       104       833607       1       Lead White         54       828975				•			_	
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49       828961       1       Cover       102       833147       1       Vac Mtr 120V         50       828970       3       WSR Neoprene 1.81 x 2.4 x .125       102A       833148       1       Vac Mtr 240V         51       828971       1       Nut 1-1/2 Pipe Thread       103       833164       1       Pipe 1.5 x 12 (13 gal)         52       828972       1       Gasket       103A       833137       1       Pipe 1.5 x 6 (7 gal)         53       828974       1       Strainer       104       833463       1       Lead White         54       828975       2       WSR Neoprene .75 x 1.5 x .09       105       833607       1       Decal         55       808077       1       Bumper 10"       *106       833826       1       Lint Bag	47	828945	1	Bulkhead Fitting 1/4 x 3/4	101		1	•
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52       828972       1       Gasket       103A       833137       1       Pipe 1.5 x 6 (7 gal)         53       828974       1       Strainer       104       833463       1       Lead White         54       828975       2       WSR Neoprene .75 x 1.5 x .09       105       833607       1       Decal         55       808077       1       Bumper 10"       *106       833826       1       Lint Bag				•		833164	1	Pipe 1.5 x 12 (13 gal)
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55 808077 1 Bumper 10" *106 833826 1 Lint Bag								
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		828978		Bumper 60 1/2"				-

\*Not Shown

#### 100 PSI PUMP 833068

## TROUBLE SHOOTING

#### Pulsating Flow - Pump Cycling On and Off

■ Restricted pump delivery. Check discharge lines, fittings, valves and spray nozzles for clogging or undersizing.

Failure to Prime — Motor Operates, But No Pump Discharge

- Restricted intake or discharge line. Open all line valves check for "jammed" check valve poppets and clean clogged lines.
- Air leak in intake line.
- Punctured pump diaphragm.
- Defective pump check valve.
- Crack in pump housing
- Worn pump bearing

#### Motor Fails to Turn On

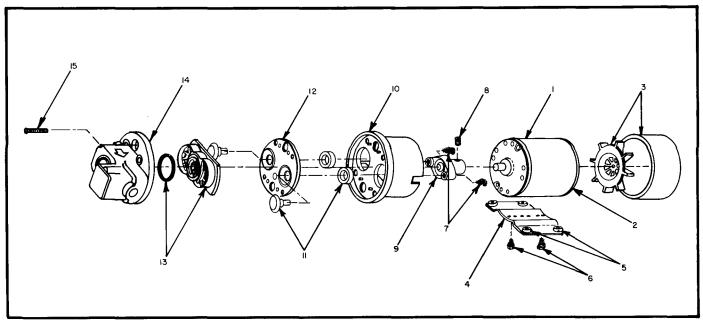
- Pump or equipment not plugged in electrically.
- Loose wiring connection.
- Pressure switch failure.
- Defective motor or rectifier.

### Pump Fails to Turn Off — after Discharge Valves are Closed.

- Depletion of available liquid supply.
- Punctured pump diaphragm.
- Discharge line leak.
- Defective pressure switch.
- Insufficient voltage to pump.
- Defective pump check valve.
- Worn pump bearing.

#### Low FLow and Pressure

- Air leak at pump intake.
- Accumulation of debris inside pump and plumbing.
- Worn pump bearing (excessive noise).
- Punctured pump diaphragm.
- Defective rectifier or motor.
- Defective pump check valve.



#### SERVICE TIPS

Refer to exploded view for Key Number. To disassemble, remove six pump head screws (15), rotate bearing cover (10) so drain notch is aligned with cam/bearing assembly set screw (8). Loosen set screw (use ½" size Allen Wrench) and slide pump head off shaft. Pistons (11) should always be replaced when new diaphragm is installed. Replace worn parts and reassemble. Be sure raised side of diaphragm faces the motor and radiused corner of pistons face diaphragm (coat motor shaft with grease prior to assembly). Hex stem of piston (11) must be alligned (free to enter) into hex hole in cam bearing assembly (9), otherwise diaphragm will leak. Tighten screw (7) partially, center pistons in diaphragm, then tighten screws securely.

Reassemble bearing cover and cam/bearing assembly to motor and retighten the set screw securely. Set screw MUST be positioned in shaft indentation. Positioning of this screw is critical to avoid mis-alignment and subsequent diaphragm damage.

Reassemble remaining pump head parts, using care to properly seat "O" ring (13) in check valve assembly and tighten pump head screws evenly.

#### PARTS LIST

ltem			
No.	Part No.	Qty.	Description
1	Not Available		
2	833654	1	Brush Endbell/Rect. Assy.
3	Not Available		
4	Not Available		
5	Not available		
6	Not available		
*7	833653	2	Cam/Bearing Screws
*8	833652	1	Cam/Bearing Set Screw
*9	833656	1	Cam/Bearing Kit
10	Not available		
*11	833657	2	Pistons
*12	833658	1	Diaphragm Kit
*13	833659	1	Check Valve
14	833661	1	Upper Housing/Switch Assy.
15	Not available		
	833660		Pump Service Kit Includes * items

# **TOOLS AND ACCESSORIES**

829601 160 Powerhead
831255 Drag Wand Asy.
828502 Hand Extraction Tool
830750 Vac & Solution Hose 25 Ft.

### LIMITED WARRANTY

Minuteman International, Inc. warrants to the original purchaser/user that this product is free from defects in workmanship and materials under normal use and service for a period of three years from date of purchase. In addition, Minuteman International, Inc. will, at its option, honor labor warranty claims for the first 12 months from date of sale, provided such claims are submitted through and approved by factory authorized repair stations. Minuteman International, Inc. will, at its option, repair or replace without charge, except for transportation costs, parts that fail under normal use and service when operated and maintained in accordance with the applicable operation and instruction manuals.

This warranty does not apply to normal wear, or to items whose life is dependent on their use and care, such as belts, cords, switches, hoses, rubber parts, electrical motor components or adjustments. Parts not manufactured by Minuteman International, Inc. such as engines, batteries, battery chargers, hydraulic pumps, and tires are covered by and subject to the warranties and/ or guarantees of their manufacturers. Please contact Minuteman International, Inc. for procedures in warranty claims against these manufacturers.

**Special warning to purchaser** — Use of replacement filters and/or prefilters not manufactured by Minuteman International, Inc. or its designated licensees, will void all warranties expressed or implied.

A potential health hazard exists without exact original equipment replacement.

All warranteed items become the sole property of Minuteman International, Inc. or its original manufacturer, whichever the case may be.

Minuteman International, Inc. disclaims any implied warranty, including the warranty of merchantability and the warranty of fitness for a particular purpose. Minuteman International, Inc. assumes no responsibility for any special, incidental or consequential damages.

This limited warranty is applicable only in the U.S.A. and Canada, and is extended only to the original user/purchaser of this product. Customers outside the U.S.A. and Canada should contact their local distributor for export warranty policies. Minuteman International, Inc. is not responsible for costs or repairs performed by persons other than those specifically authorized by Minuteman International, Inc. This warranty does not apply to damage from transportation, alterations by unauthorized persons, misuse or abuse of the equipment, use of non-compatible chemicals, or damage to property, or loss of income due to malfunctions of the product.

If a difficulty develops with this machine, you should contact the dealer from whom it was purchased.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state. Some states do not allow the exclusion or limitation of special, incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you.



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